



MANUFACTURING COMPANIES IN HAMPTON ROADS {50+ EMPLOYEES }

(NAICS 3xx Codes)

NAICS	Company Name	Product / Service Description	No. Emps.	Locality
336	Huntington Ingalls Industries, Inc. (<i>NN Shipbuilding</i>)	Shipbuilding & repair	24,000	Newport News
336	Norfolk Naval Shipyard	Shipbuilding & repair	9,000	Portsmouth
334	TE Connectivity, Ltd. (<i>Measurement Specialties; TRW</i>)	Connectivity & sensor solutions (pressure/temperature/vibration/force) for industrial & aerospace applications	2,200	Hampton
311	Smithfield Packing Company	Meat processing & packing	2,100	Isle of Wight
333	STIHL, Inc.	Chain saws & outdoor power equipment; power drive hand tools	2,067	Virginia Beach
336	BAE Systems Norfolk Ship Repair, Inc. (<i>NORSHIPCO</i>)	Shipbuilding & repair	2,000	Norfolk
333	Canon Virginia, Inc.	Photocopiers; laser jet printers	1,500	Newport News
321	Lumber Liquidators	Lumber, other building supplies; home furnishings	1,500	Williamsburg / James City County
336	General Dynamics NASSCO-Earl Industries	Shipbuilding & repair	880	Portsmouth
311	Specialty Foods Group, Inc.	Processed meats & meat products	850	Newport News
336	AMSEC Corporation	Naval architecture & marine engineering; shipbuilding & repair	700	Virginia Beach
336	Continental Automotive Group AG (<i>Siemens</i>)	Motor vehicle parts; fluid power equipment	600	Newport News
336	Colonna's Shipyard, Inc.	Shipbuilding & repair	565	Norfolk
312	Anheuser-Busch InBev	Brewery; beer products & malt beverages	508	Williamsburg / James City County
333	Liebherr Mining Equipment Co. (<i>Liebherr America</i>)	Heavy equipment (excavators, dozers, loaders)	500	Newport News



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334	Raytheon Technical Services Company (<i>NSANW Annex</i>)	Sonar systems & equipment	500	Chesapeake
331	Alcoa-Howmet, Hampton	Aerospace structural components; cast turbine airfoils	400	Hampton
336	General Dynamics NASSCO-Norfolk (<i>Metro Machine Corp</i>)	Shipbuilding & repair	400	Norfolk
339	General Foam Plastics Corporation	Christmas trees & wreaths; plastic coolers; ice chests	400	Norfolk
336	Tecnico Corporation (<i>American Maritime Holdings</i>)	Shipbuilding & repair	375	Chesapeake
339	AVID Medical, Inc.	Disposable surgical supplies / procedure trays	355	Williamsburg / James City County
336	M & G Electronics Corporation	Cable assemblies/wiring harness sets	350	Virginia Beach
311	Unilever / Lipton, Incorporated	Blended tea	350	Suffolk
311	Kraft / Heinz Company - Planter's Peanuts, Inc.	Peanut roasting; snack food warehousing, storage & distribution	340	Suffolk
336	Oceaneering International, Inc. (<i>Marine Services</i>)	Services/products for offshore gas/oil, defense, aerospace industries	340	Chesapeake
339	Architectural Graphics Incorporated (AGi)	Hospital, airport & mall sign systems	315	Virginia Beach
325	Canon Environmental Technologies, Inc. (CETI)	Printer toner cartridge recycling facility	300	Gloucester
336	Triumph Allied Aerospace Systems	Aircraft parts & space vehicle equipment	290	Newport News
333	Volvo Penta of the Americas LLC	Production of marine engines & transmissions	265	Chesapeake
331	Aetna Insulated Wire, Inc. (<i>Berkshire Hathaway</i>)	Nonferrous wire & fabricated wire products; specialty cables	230	Virginia Beach



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311	Massimo Zanetti Beverage USA (<i>Mfg Plant</i>)	Liquid coffee; roasted coffee	227	Suffolk
332	Ball Metal Corporation (<i>Metal Container Group</i>)	Metal beverage cans; extruded aluminum products	220	Williamsburg / James City County
333	Catalina Cylinders-East (<i>Cliff Impact Division</i>)	High & low pressure aluminum compressed gas cylinders	220	Hampton
336	Plasser American Corporation	Railroad track maintenance machinery	220	Chesapeake
333	Sumitomo Machinery Corporation of America	Industrial gears & speed reducers	220	Chesapeake
334	General Dynamics Advanced Information Services, Inc.	Intelligence / surveillance / reconnaissance / data equipment	211	Suffolk
333	ADVEX Corporation	Machine shop; industrial machinery & precision metal working	200	Hampton
311	MARVA MAID Dairy Cooperative, Inc.	Milk & dairy products	200	Newport News
327	Owens-Illinois Brockway Glass Containers, Inc.	Glass containers / bottles	200	Williamsburg / James City County
312	Pepsi-Cola Metropolitan Bottling Group, Inc.	Soft drink bottling; bottle production	200	Newport News
327	The Glass Baron, Inc.	Hand-blown glass giftware & decorative items	200	Virginia Beach
333	FlowServe Corporation (<i>Ingersoll-Dresser Pumps</i>)	Hydraulic power pumps; pumping equipment	194	Chesapeake
336	Lyon Shipyard, Inc.	Shipbuilding & repair	190	Norfolk
325	Mid-Atlantic Coatings, Inc.	Specialty contracting; coatings & sandblasting	180	Chesapeake
324	Branscome Incorporated	Heavy highway & general contracting; paving; hot asphalt	175	Williamsburg / James City County



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337	Friant & Associates, Inc.	Office furniture systems & furniture	166	Suffolk
326	A.R.S. Manufacturing / ARAI Americas, Inc.	Automotive oil & dust seals; O-rings; valve stem seals, rubber	165	Virginia Beach
333	BAUER Compressors, Inc.	Rotary screw & oil-free industrial breathing air compressors	165	Norfolk
336	Valeo Services USA	Vehicle transmission housings & clutches	165	Hampton
311	Wanchese Fish Company	Fresh & frozen seafood processing	160	Suffolk
326	Berry Plastics Design Corporation	Plastic foam products; loose-fill packaging	155	Suffolk
312	Pepsi-Cola Metropolitan Bottling Group, Inc.	Soft drink bottling; bottle production	155	Norfolk
333	American GFM Corporation	Machine tools (forging, crank shaft, milling)	151	Chesapeake
311	Birdsong Peanuts Corporation	Peanut processing & sales	150	Suffolk
334	Lockheed Martin Corporation	Guided missile & space vehicle parts & auxiliary equipment	150	Suffolk
311	Smithfield Foods, Inc.	Meat processing & packing	150	Isle of Wight
327	United States Gypsum Company (USG)	Gypsum products	150	Norfolk
327	USG (United States Gypsum)	Wallboard & plaster; agricultural gypsum	150	Norfolk
332	Craft Machine Works, Inc.	Structural metal fabrication	148	Hampton
322	Yupo Corporation America	Recyclable, waterproof, free-form synthetic paper	145	Chesapeake



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311	Keurig Green Mountain, Inc.	Coffee roasting, grinding & packaging	140	Isle of Wight
339	Virginia Beach Industries (<i>General Foam Plastics</i>)	Artificial Christmas trees, wreaths & greenery	140	Virginia Beach
327	Hermes Abrasives, Ltd.	Industrial coated & bonded abrasives products	138	Virginia Beach
335	Mitsubishi Kagaku Imaging Corporation	Alpolic construction materials	135	Chesapeake
325	Solenis / Hercules Incorporated	Tall oil distillation; paper coating agents; inorganic chemicals	134	Franklin / Southampton
311	High Liner Foods, Inc. (<i>Icelandic USA</i>)	Frozen processed & unprocessed seafood products	133	Newport News
334	CONCOA North America (<i>Controls Corp of America</i>)	Industrial pressure valves & regulators; welding	130	Virginia Beach
332	Electric Motor & Contracting Company, Inc.	Electric motors & generators; relays & industrial controls	130	Chesapeake
331	Lindab USA, Inc.	SPIRO brand products (HVAC & ventilation ductwork)	130	Portsmouth
323	Southern Atlantic Label Company, Inc. (<i>York Label</i>)	Identification items; lithographed decals; labels	130	Chesapeake
314	ArtFX, Inc.	Fabricated textile products; auto & apparel trimming	125	Norfolk
322	Gordon Paper Company, Inc.	Converted paper products	125	Virginia Beach
314	Vanguard Industries East, Inc.	Textile military insignia; apparel findings & trimming	125	Norfolk
337	Paramount Industrial Companies, Inc.	Mattresses & bedsprings; draperies, bedspreads & bedsets	123	Norfolk
333	Amadus Industries, Incorporated	Agricultural harvesting & processing machinery	120	Suffolk



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332	IMS Gear Virginia, Inc.	Gears - power tools & automobiles	120	Virginia Beach
311	Holsum Sunbeam Bakery-Norfolk / Flowers Baking Co.	Bread, baked goods & related products	115	Norfolk
331	Usui International Virginia Plant	Diesel, GDI & auto tubing; fans & fan drives; fuel rail & fuel/EGR coolers	115	Chesapeake
323	Vitex Packaging Group	Flexible packaging products; lithographic printing	115	Suffolk
332	ATK Sporting Group/BLACKHAWK (<i>Alliant Techsystems</i>)	Tactical gear/weaponry/ordnance for military & law enforcement	110	Norfolk
326	Kinyo Virginia, Inc.	Rubber printing rollers & blankets	110	Newport News
315	Proforma R & H Solutions, Inc.	Hats & caps; trim fabrics; pleating/stitching services	110	Hampton
312	The Williamsburg Winery Ltd.	Wines, brandy, spirits manufacturing	107	Williamsburg / James City County
332	Accoustical Sheetmetal Inc. (ASI)	Sound-attenuated enclosures; weather-resistant/proof enclosures	105	Virginia Beach
315	Dreamlight Activewear, Inc.	Design & manufacture gymnastic leotards	105	Virginia Beach
323	Labels Unlimited LLC	Pressure sensitive labels & tags	105	Virginia Beach
333	AllFirst, LLC	Industrial HVAC & refrigeration products; energy systems	100	Suffolk
331	ALPOLIC Materials (<i>Mitsubishi Plastics America</i>)	Lighweight aluminum & metal composite panels	100	Chesapeake
323	AmeriComm LLC	Prepress services for direct mail & advertising; typesetting	100	Chesapeake
325	BASF Corporation (<i>CIBA</i>)	Polyacrylamides for water treatment & other applications	100	Suffolk



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339	Decipher, Inc.	Game & puzzle publishing; children's toys & vehicles	100	Norfolk
336	East Coast Repair and Fabrication LLC	Shipbuilding & repair	100	Portsmouth
311	Graham & Rollins, Inc. (<i>Crabs2You</i>)	Crab & crabmeat processing; retail seafood sales	100	Hampton
339	Kerma Medical Products, Inc.	Manufacture, assemble & package medical products & supplies	100	Suffolk
333	Maida Development Company	Electronic machinery components & ceramic disc capacitors	100	Hampton
336	MHI Ship Repair & Services (<i>Marine Hydraulics</i>)	Shipbuilding & repair	100	Norfolk
313	Narricot Industries LLC	Narrow fabric mill; automotive seat belt webbing	100	Franklin / Southampton
327	NGK-Locke Polymer Insulators, Inc.	Silicone polymer insulators for transmission lines & substations	100	Virginia Beach
332	Service Metal Fabricators, Inc.	Precision sheet metal fabrication	100	Williamsburg / James City County
333	Solo Incorporated	Lawn garden equipment manufacture (sprayers/cutters/trimmers)	100	Newport News
327	Titan America LLC	Aggregates/concrete blocks/pipes	100	Norfolk
326	Dynaric, Inc. (<i>DIC Digital; DYC Supply</i>)	Plastic strapping bands & equipment; offset printing blankets	91	Virginia Beach
327	Coresix Precision Glass, Inc.	Precision glass components; flat glass panels	90	Williamsburg / James City County
334	Custom Integrated Technology (<i>Canon USA</i>)	Computer chassis & peripheral equipment	90	Newport News
311	Land-O-Sun Dairies LLC (<i>Pet Dairy</i>)	Fluid milk processing; dairy products	90	Portsmouth



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331	Berkley Machine Works & Foundry Company, Inc.	Steel, iron, bronze & aluminum foundries; machine shop	87	Suffolk
321	Chapman Lumber Company, Inc.	Hardwood veneers & plywood	86	Franklin / Southampton
311	J. M. Smucker Company (<i>Sara Lee Coffee & Tea</i>)	Liquid coffee concentrate manufacturing	85	Suffolk
311	Chesapeake Bay Packing, LLC	Fresh & frozen seafood processing	80	Newport News
327	Kerneos, Inc. (<i>LaFarge Calcium Aluminates</i>)	Calcium aluminate cement	80	Chesapeake
326	SwimWays Corporation	Swimming pool games; flotation devices; recreational equipment	80	Virginia Beach
336	Vogel Lubrication Systems, Inc.	Centralized lubricating systems; vehicle parts; pumps	80	Hampton
339	Nitto Denko Automotive-Virginia (<i>Nistem Corporation</i>)	Automobile insulation materials; office automation systems	77	Chesapeake
321	Universal Forest Products (UFP) Mid-Atlantic, LLC	Roof trusses & wood floors	76	Chesapeake
332	Baker Sheet Metal Corporation (<i>BAKCO</i>)	Custom sheet, plate, ornamental & structural metal fabricating	75	Norfolk
334	Modern Machine & Tool Company, Inc. (MM&T)	Measuring & controlling devices	75	Newport News
322	PrintPack, Inc. (<i>Rampart Packaging Division</i>)	Plastic bags/films; coated papers	75	Newport News
334	Teledyne Instruments, Inc.	Process control instruments; vacuum gauges & flow meters	75	Hampton
321	Truswood, Inc.	Laminated beams; structural roof & floor trusses	75	Newport News
332	VT Milcom / VT Group (<i>Fabrication & Manufacturing</i>)	Precision metalwork & fabrication of shipboard components	75	Chesapeake



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333	Busch USA (<i>Busch Manufacturing, Inc.</i>)	Industrial vacuum pumps & systems	72	Virginia Beach
327	Capital Concrete, Inc.	Ready-mix concrete	72	Norfolk
332	Riggins Company, L.C.	Fabricated plate work; structural steel	70	Hampton
311	Hubbard Peanut Company, Inc.	Peanut processing & sales	65	Franklin / Southampton
336	Synerject LLC North America	Air injectors & fuel systems	65	Newport News
322	The MASA Corporation	Paper mill; coated/laminated papers	65	Norfolk
334	Advanced Technologies, Incorporated (ATI)	Wind tunnel models & facilities equipment; full-scale models	63	Newport News
321	Virginia Trusses, Inc.	Wooden roof & floor trusses	62	Williamsburg / James City County
332	Design Master Associates, Inc.	Fabricated metal products; pressed/blown glass; collectibles	60	Williamsburg / James City County
322	PrintPack, Inc. (<i>Rampart Packaging Division</i>)	Plastic bags/films; coated papers	60	Williamsburg / James City County
332	KRISS / TDI (<i>Transformational Defense Industries</i>)	Advanced weapons operating systems technology	59	Virginia Beach
336	Davis Boat Works, Inc.	Boatbuilding & repair	56	Newport News
334	KITCO Fiber Optics, Inc.	Fiber optic tool kits; custom cable assemblies	56	Virginia Beach
332	ACE Sheet Metal Work, Inc.	HVAC--plumbing, heating & air conditioning products	55	Norfolk
337	Sorrentino Mariani & Company	Furniture & fixtures	53	Norfolk



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321	Premier Millwork & Lumber Company, Inc.	Wood cabinets; doors, windows, trim; countertops & vanities	52	Virginia Beach
321	Aconcagua Timber Corporation	Particleboard; reconstituted wood products	50	Franklin / Southampton
321	Atlantic Wood Industries, Inc. / Atlantic Metrocast, Inc.	Wood preserving; logging	50	Franklin / Southampton
311	Azar's Natural Foods, Inc.	Mediterranean cuisine & natural foods; canned products	50	Virginia Beach
321	Dave's Granite, Inc.	Custom mouldings, cabinets & trims	50	Chesapeake
334	Diebold ACTCOM Security Systems, Inc.	Communications equipment & security systems	50	Chesapeake
332	H H Corporation (<i>dba CMC Rebar Virginia</i>)	Structural metal fabrication; metal doors & trims	50	Norfolk
332	Hampton Machine Shop, Inc.	Machine shop	50	Newport News
332	Innovated Machine & Tool Company, Inc.	Machine shop; precision & CNC machining; sheet metal; tool & die	50	Newport News
334	Jo-Kell, Inc.	Electrical engineering solutions for military & industrial markets	50	Chesapeake
311	Old Dominion Peanut Corporation	Peanut candies	50	Norfolk
313	PlymKraft, Inc. (<i>Columbian Rope Co.</i>)	Paper & polypropylene filler; twisted paper products; textiles	50	Newport News
322	Sonoco Products Company	Fiber cans & drums; metal cans	50	Suffolk
313	TI Associates, Inc.	Cotton broadwoven fabrics; curtains & draperies	50	Norfolk